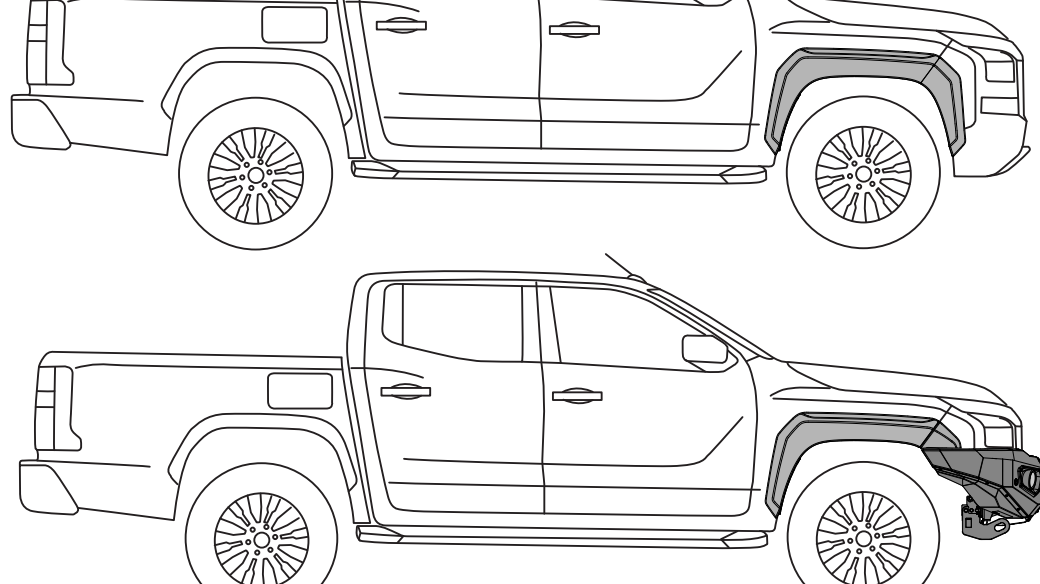


MITSUBISHI TRITON MY24 FRONT FENDER FLARES INSTALLATION INSTRUCTIONS



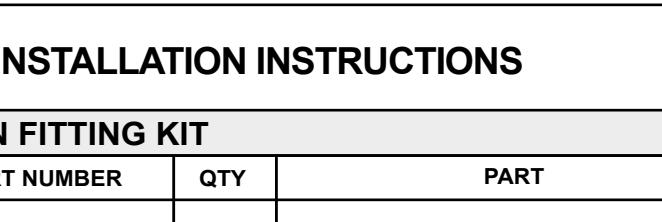
* EGR Bullbar option

Installation Time: Approx. 60 mins

NOTES:

- Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle.
- Before fitting Fender Flares remove any mouldings, strips or existing flares from the wheel arch. If there is a body side moulding, mark where the moulding is to be cut, alternatively the Fender Flares can be cut to go around the moulding. Be sure to allow enough room for the extrusion.
- Read instructions carefully. This product must be installed exactly as specified in these instructions. Failure to do so may result in improper fit and/or retention.

PERSONAL PROTECTIVE EQUIPMENT:



Care Instructions:

Clean with a mild detergent and water solution.

Do not use abrasive cleaners or solvents.

Tools Required:

- Small flat head Screwdriver
- Small Phillips head Screwdriver
- 10mm Socket & Ratchet
- Scissors
- Masking Tape
- Mild Soapy Water & Clean Cloths

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FRONT FENDER FLARES INSTALLATION INSTRUCTIONS

PARTS IN FITTING KIT

NO.	COMPONENT	PART NUMBER	QTY	PART
1	Front Fender Flares (RHS & LHS)	S07656-LFQ S07656-RFQ	2	LH RH
2	Front Bumper Flares (RHS & LHS)	S07656-LFB S07656-RFB	2	LH RH
3	Front Bullbar Flares (RHS & LHS)	S07656-LF S07656-RF	2	LH RH
4	L-Bracket	CLIP4197	2	
5	J-Nut	NUTS0198	14	
6	Pan Head Screw 15mm long	SCRW0735	14	
7	G-Clip	CLIP0896PC	6	
8	Phillips head screw M5x16mm	SCRW0374-1	2	
9	M6 Washer	WASH0002-1	2	
10	Extrusion	MISC4524	1	
11	Alcohol Wipe	MISC0052	3	
12	Primer	MISC1365	3	
13	Fitting Instructions	FF1063	1	

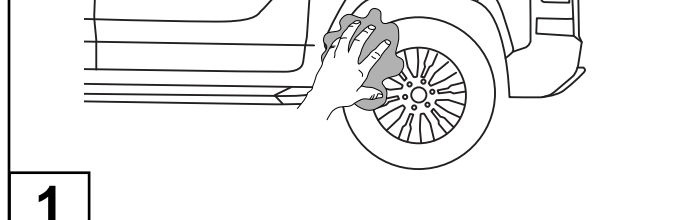
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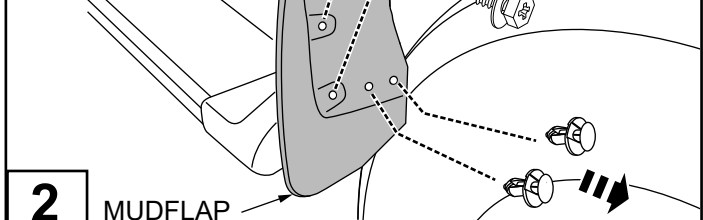
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FRONT FENDER FLARES INSTALLATION INSTRUCTIONS

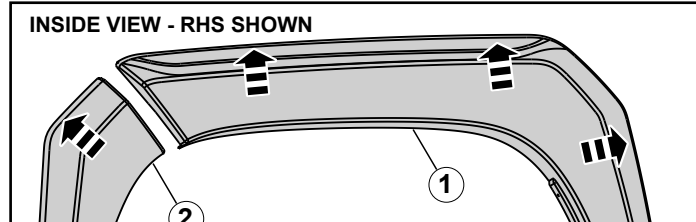
⚠️ RHS INSTALLATION INSTRUCTIONS SHOWN. REPEAT ALL STEPS FOR THE LHS. ⚠️



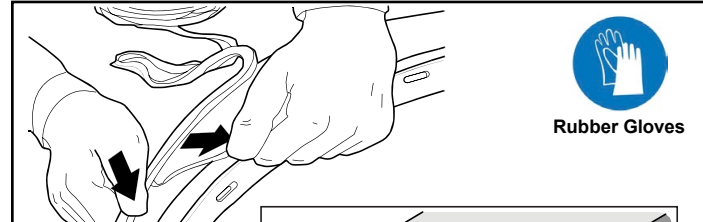
1
Wash the areas of contact on the vehicle and wipe dry both the vehicle and the Fender Flares with a clean cloth. Ensure inside of Fender Flares where extrusion will be attached is clean.



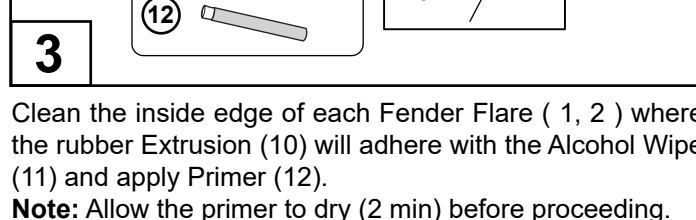
2 MUDFLAP
Remove mudflaps by removing 3x screws and 2x Scrivets as shown. Retain hardware and mudflaps for later use.



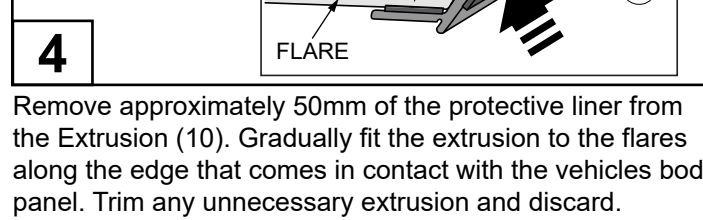
3
Clean the inside edge of each Fender Flare (1, 2) where the rubber Extrusion (10) will adhere with the Alcohol Wipe (11) and apply Primer (12).
Note: Allow the primer to dry (2 min) before proceeding.



4
Remove approximately 50mm of the protective liner from the Extrusion (10). Gradually fit the extrusion to the flares along the edge that comes in contact with the vehicles body panel. Trim any unnecessary extrusion and discard.



5
Where the extrusion will fit around tight corners, cut small incisions as shown to allow better fit.



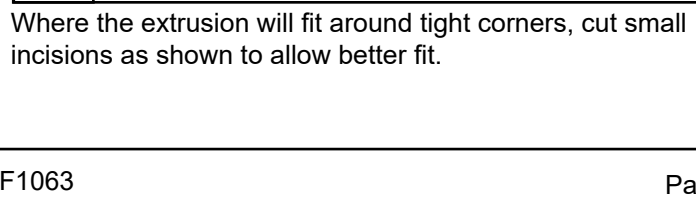
6
Place and hold the Front Fender Flare (1) and Front Bumper Flare (2) against the car and get a second person to mask the border around the outside perimeter flare using masking tape.

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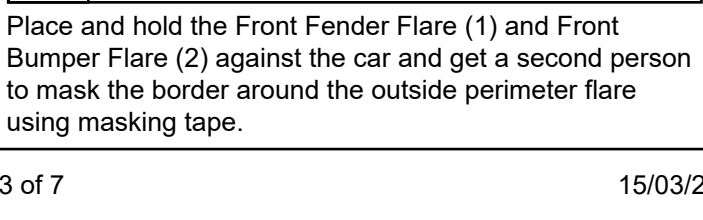
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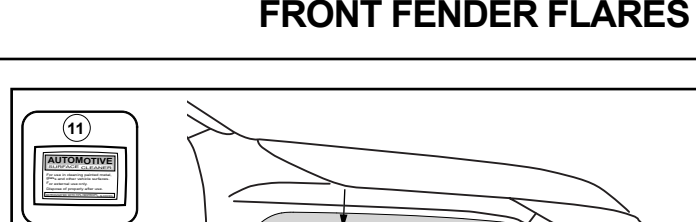
FRONT FENDER FLARES INSTALLATION INSTRUCTIONS



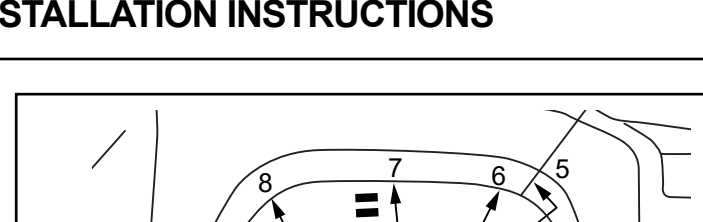
7
Remove the flares and use Alcohol Wipes (11) to clean 10mm of the area on inside side from the tape and apply a Primer Stick (12). Wait 2min for primer to dry and remove the tape.



8
Remove the 8 vehicle scrivets in locations as shown. **NOTE:** Retain scrivets 1,2&5 for reuse.



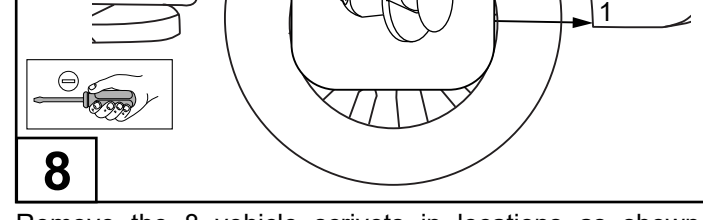
9
Pull forward the fender guard and place 5x J-nuts (5) over the holes in the fender in the locations shown.



10
In the location 5 fit the L-Bracket (4) into the vehicle and secure reusing the scrivet. **Note:** plate must face forwards. Reinstall scrivets in locations 1&2.



11
Fit the Front Flare as shown. Peel approximately 50mm on each end of the tape liner. Align the front with the bumper bar.



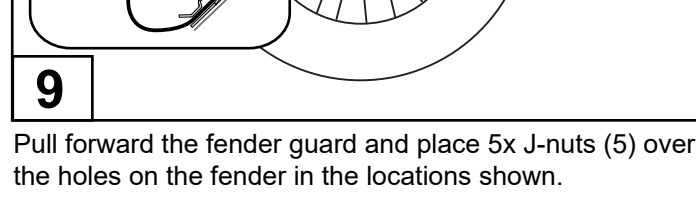
12
Fit 3 G-clips (7) by sliding them into Fender Flare slot in the top 3 locations shown. Using the screws (6) secure the clips into the J-nuts as shown in the section view.

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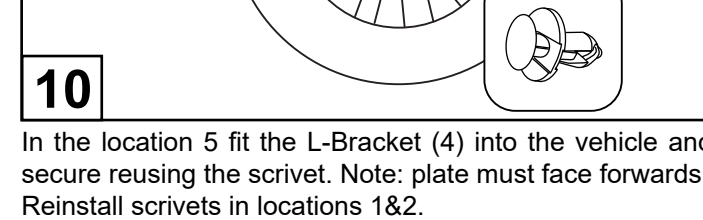
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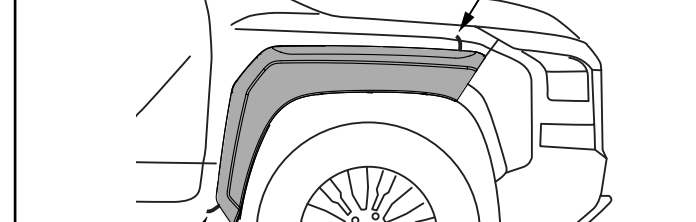
FRONT FENDER FLARES INSTALLATION INSTRUCTIONS



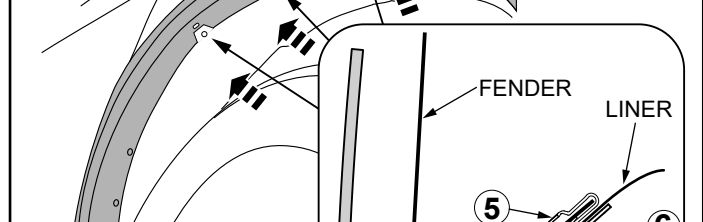
13 MUDFLAP
Refit mudflaps to the flares and secure with previously removed hardware as shown.



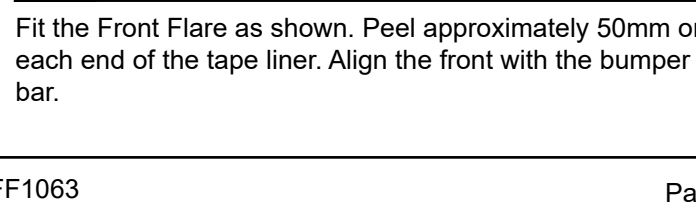
14
Fit the Front Bumper Flare as shown. Peel approximately 50mm on each end of the tape liner. Align the bumper flare with the fender flare.



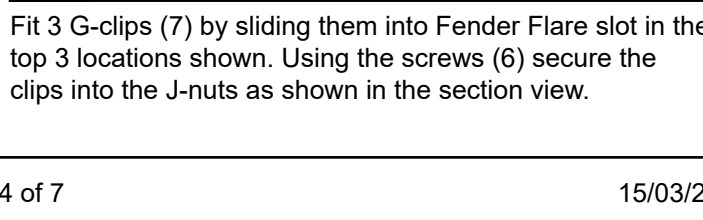
15
Secure the bumper flare with screws (6) in two locations as shown.



16
Secure the bumper flare to the L-bracket (4) as shown using M5 screw (8) and washer (9).



17
Once the bumper flares are fitted, pull all exposed liners at right angle to flares, then apply pressure around edge of the flares to achieve proper adhesion.



18
Apply pressure around edge of fender flare to achieve proper adhesion.

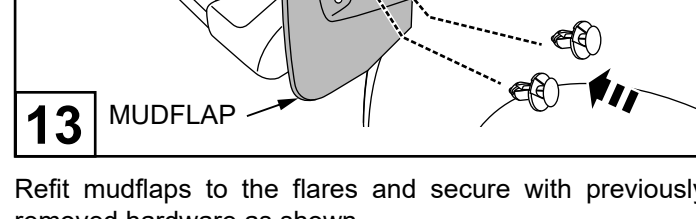
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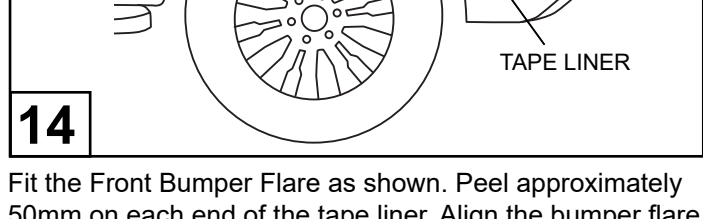
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FRONT FENDER FLARES WITH EGR BULLBAR OPTION

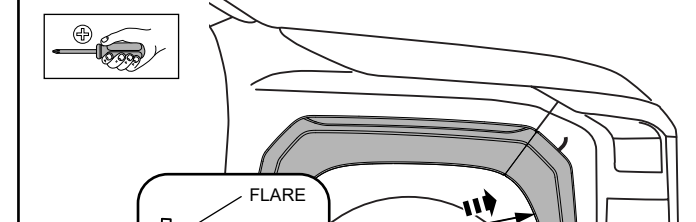
Follow all steps relevant to the Front Fender Flare (1) fitment, except the Bumper Flare (2)



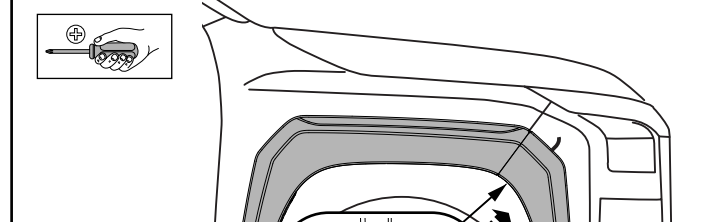
1
Vehicle fitted with EGR Bullbar.



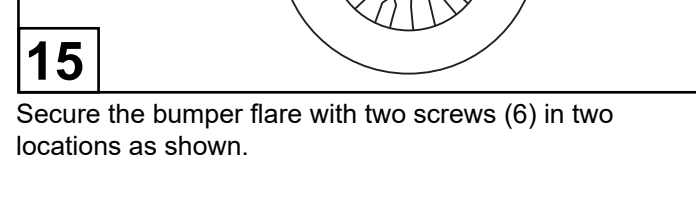
2
The front flare (1) will be joined with bullbar flare (3) before fitment. RHS shown.



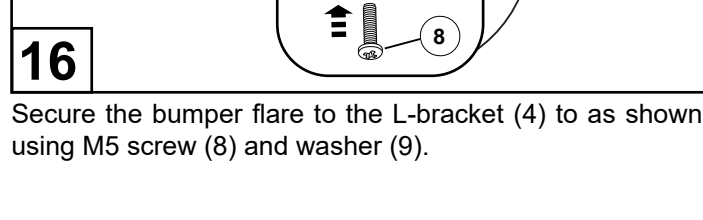
3
Fit two J-nuts (5) into the front bullbar flare (3) as shown on the RHS. Apply rubber extrusion (10) to the top edge of the flare.



4
Join the bullbar flare (3) with the fender flare (1) as shown on the RHS. **NOTE:** do not tighten the screws.



5
Place the flares on the fender and align them at the top as well as flush with the fender. Tighten the screws.



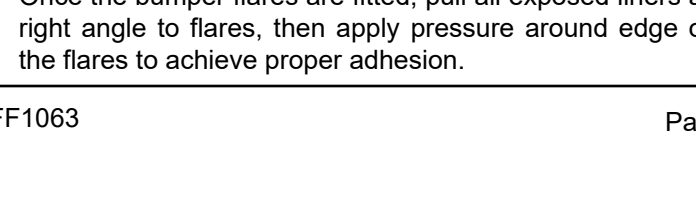
6
Fit both flares to the fender as shown on RHS.

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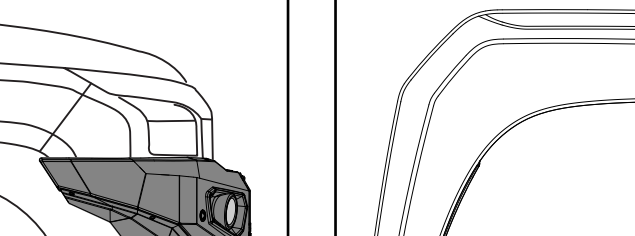
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FRONT FENDER FLARES WITH EGR BULLBAR OPTION



7
Once the flares are fitted, pull all exposed liners at right angle to flares, then apply pressure around edge of the flares to achieve proper adhesion.



24 HOURS
Avoid agitation to the fitted Fender Flares, for example an automatic car wash or off road activity for at least 24 hours after fitting to ensure the Extrusion adhesive cures completely.

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