

**FORD RANGER 2022** ➔

# REAR FENDER FLARES INSTALLATION INSTRUCTIONS

## NOTES:

- Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle.
- Before fitting Fender Flares remove any mouldings, strips or existing flares from the wheel arch. If there is a body side moulding, mark where the moulding is to be cut, alternatively the Fender Flares can be cut to go around the moulding. Be sure to allow enough room for the extrusion.
- Read instructions carefully. This product must be installed exactly as specified in these instructions. Failure to do so may result in improper fit and/or retention.

## PERSONAL PROTECTIVE EQUIPMENT:



Mask



Rubber Gloves



Goggles



Hearing Protection

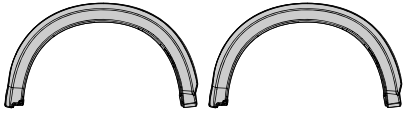










## Tools Required:

- Small flat head Screwdriver
- Phillips head Screwdriver
- Scissors or Sharp Knife
- Mild Soapy Water & Clean Cloths
- 10mm Socket and Wrench

## PARTS LIST:

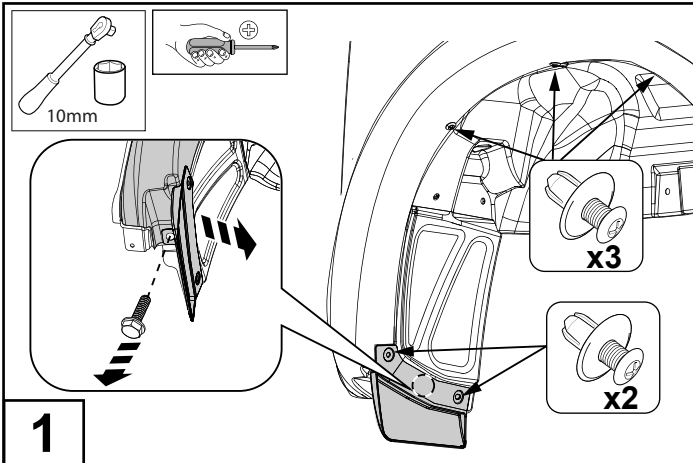
### XL, XLS, XLT, WILDTRACK

\*Bolt-on style fender flares only

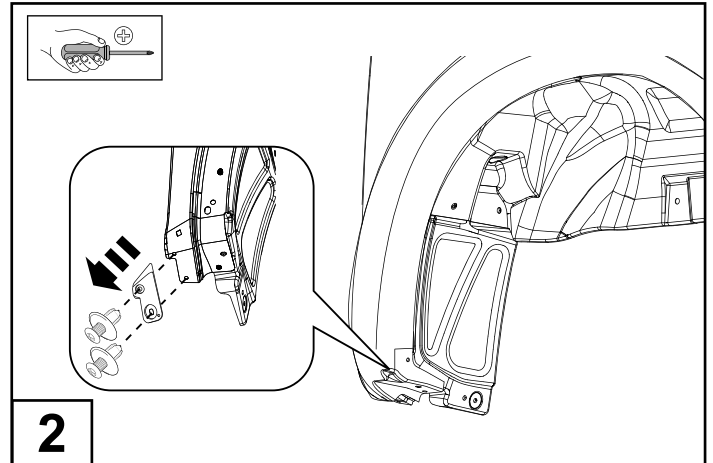
NO.	COMPONENT	PART NUMBER	QTY	IMAGE
1	Rear Fender Flares (RHS & LHS)		2	
1*	Rear Fender Flares (Bolt-on RHS & LHS)		2	
2*	Bolt Cap (Bolt-on only, fit first)		16	
3	Extrusion	MISC3729	2	
4	U-Nut	NUTS0198	10	
5	Pan Head Screw	SCRW0735	10	
6	Alcohol Wipe	MISC0052	2	
7	Primer	MISC1365	1	
8	Fitting Instructions	FF981c	1	
9	Anti-Abrasive Tape		2	
10	Die Cut Tape		2	

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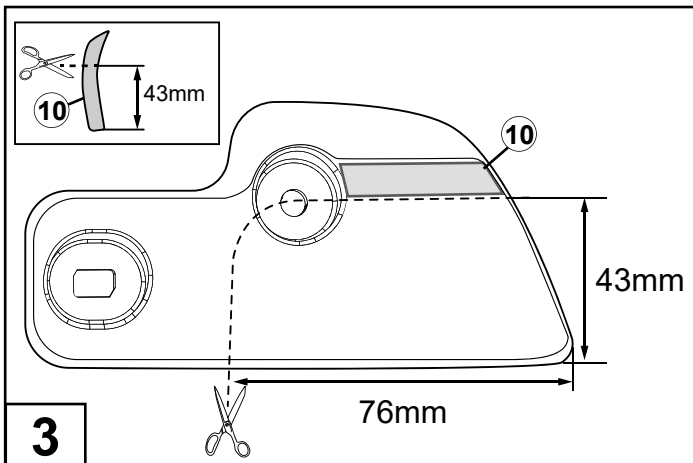
**⚠ LHS INSTALLATION INSTRUCTIONS SHOWN. REPEAT ALL STEPS FOR THE RHS. ⚠**



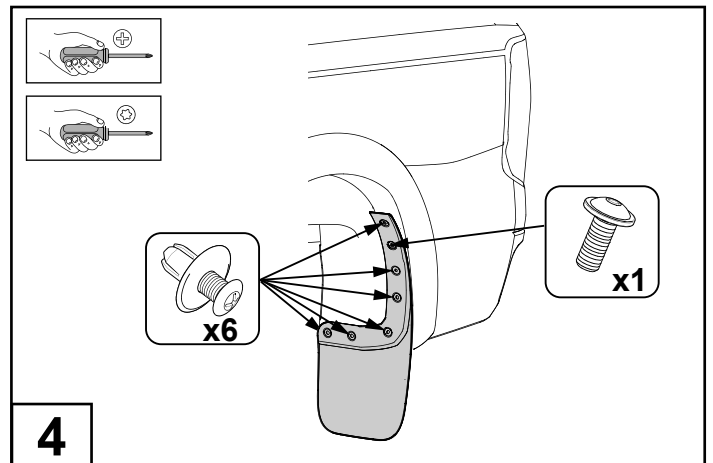
**1**  
To remove the front mudflap remove 2x scrivenets and 1x screw located underneath the fender. Retain the screw and mudflap for reattachment.  
Remove 3x scrivenets from the top of the fender flare and discard.



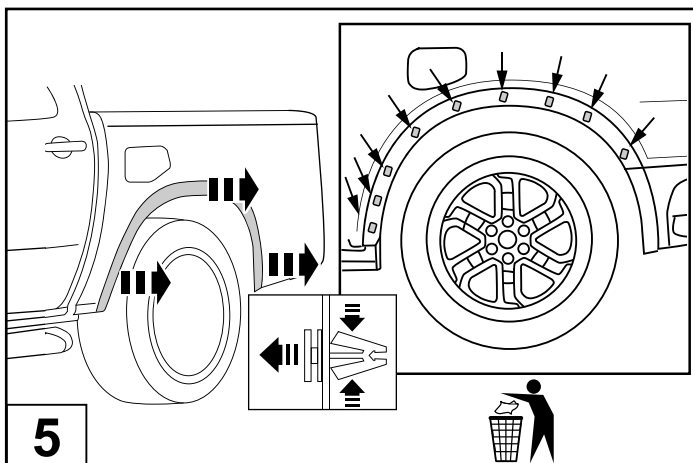
**2**  
Remove the rubber garnish by removing 2x scrivenets located underneath the fender. Retain 1x scrivet and the garnish. Discard 1x scrivet.



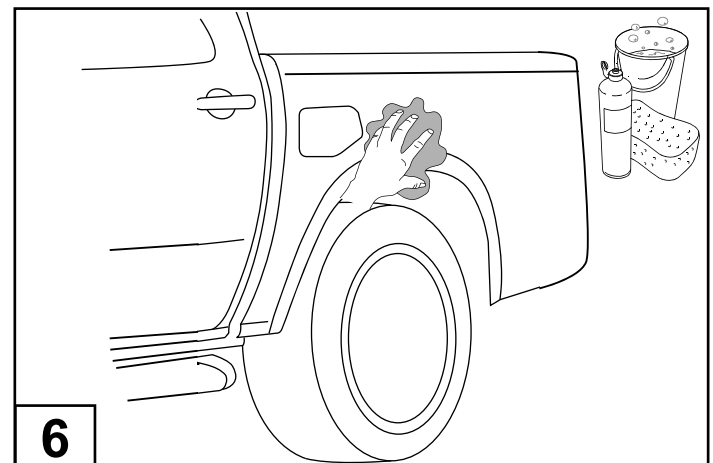
**3**  
Cut the retained garnish as shown. Remove any remaining tape from the garnish. Prime the area the Die Cut Tape (10) will be placed. Cut the Die Cut Tape (10) and place it on the underside of the garnish as show.  
Note: Allow primer to dry.



**4**  
Remove the rear mudflap by removing 6x scrivenets and 1x torx screw. Discard 1x scrivet and retain hardware and mudflap.

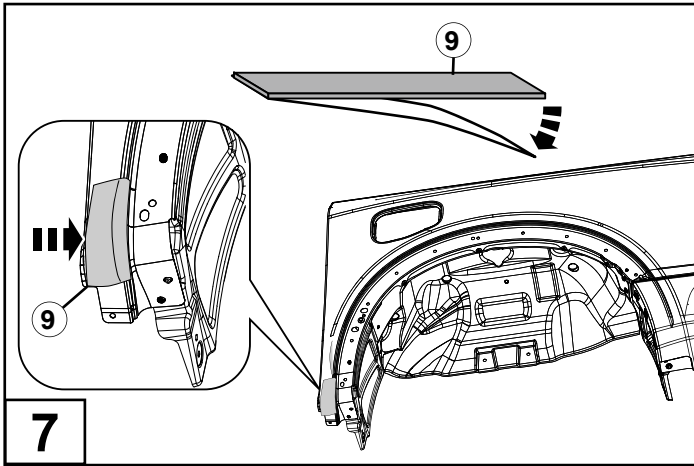


**5**  
Pull off the factory fender flare. Remove clips that were used to secure the factory fender flare. Discard all.

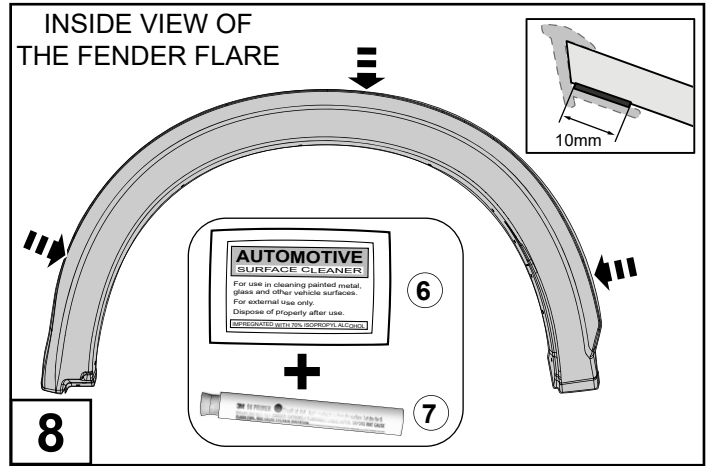


**6**  
Wash the areas of contact on the vehicle and wipe dry the vehicle with a clean cloth.

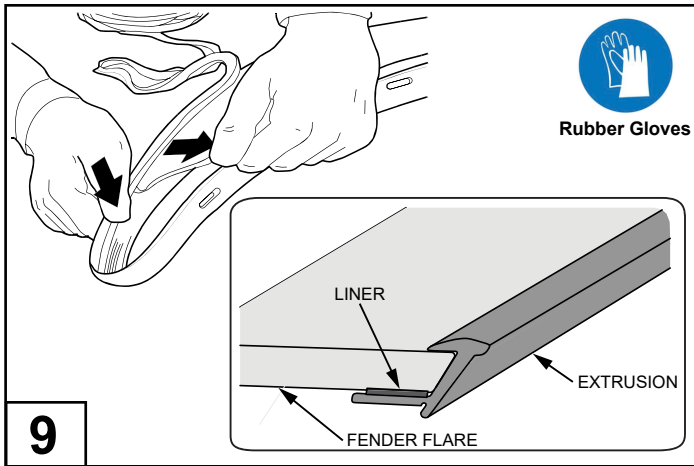
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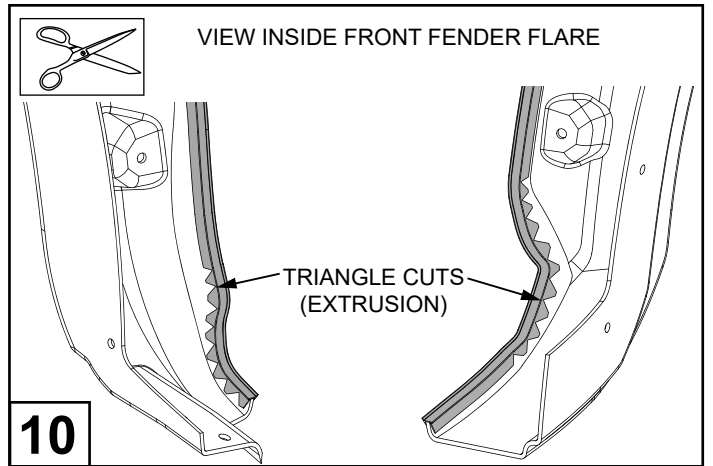
7 Remove backing from Anti-Abrasive Tape (9). Apply Anti-Abrasive Tape in the location shown.



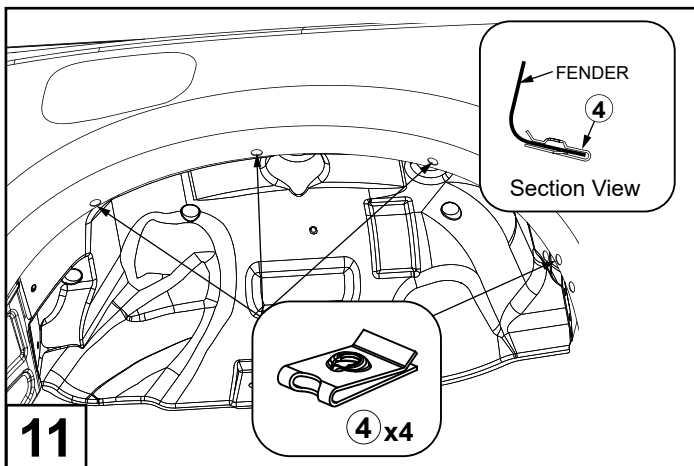
8 Where the Rubber Extrusion (2) will adhere (inside edge), clean the inside edge of each Fender Flare (1) with Alcohol Wipe (6) and apply Primer (7). One Primer Stick (7) will cover the required area for both Flares.  
**NOTE:** Allow Alcohol Wipe (6) residue to evaporate before applying Primer (7).



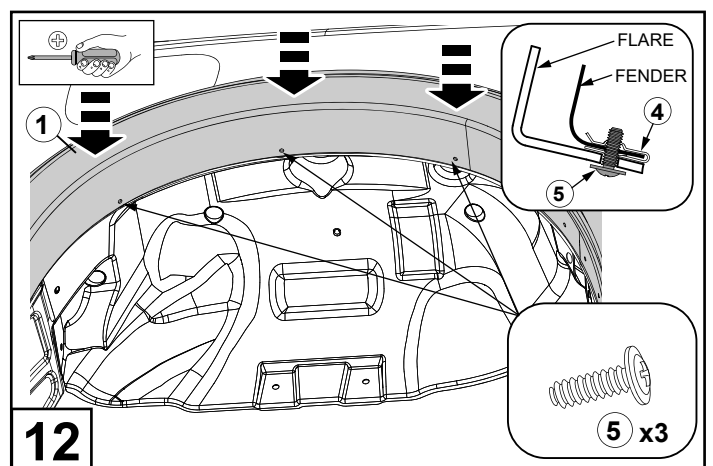
9 Remove approximately 50mm of the protective liner from the Extrusion (3). Gradually fit the extrusion to the flare along the edge that comes in contact with the vehicles body panel while gradually removing the liner to keep the extrusion adhered to the flare as per the above illustration.



10 Cut multiple triangle reliefs into the extrusion (as shown) to help the Fender Flare Extrusion (3) conform to the shape of the Rear Fender Flare (1) as shown.



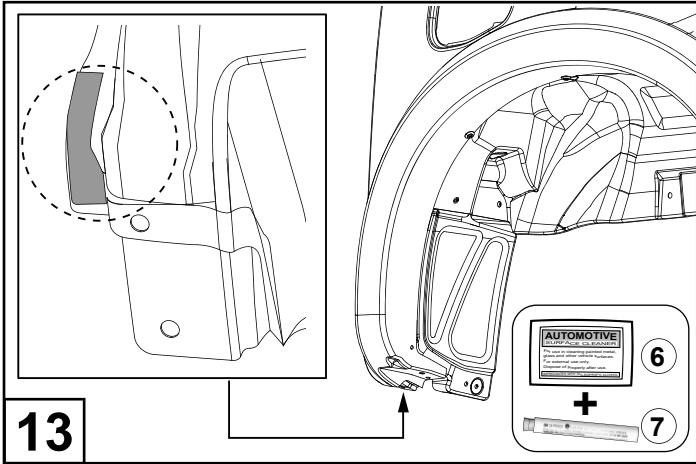
11 Push the 4x U-Nuts (4) over the edge of the rear fender as shown and align with existing holes.



12 Fit the Fender Flare (1) to vehicle. Align the holes and secure with 3x Screws (5) as shown.  
 Note: If installing bolt-on style flares, see step 17 prior to installation.

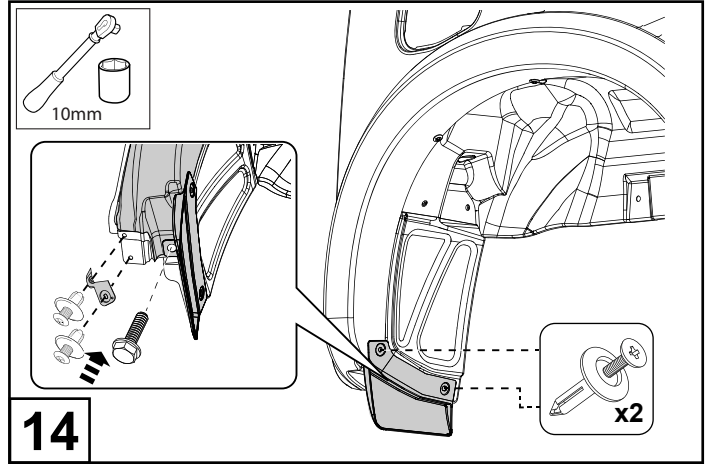


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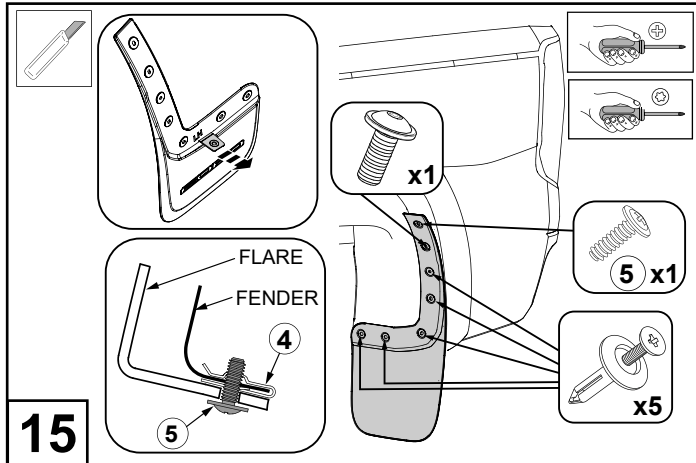
**13**

Clean with an alcoholic Wipe (6) and apply primer (7) to the shown location for the garnish.  
 Note: allow primer to dry before proceeding.



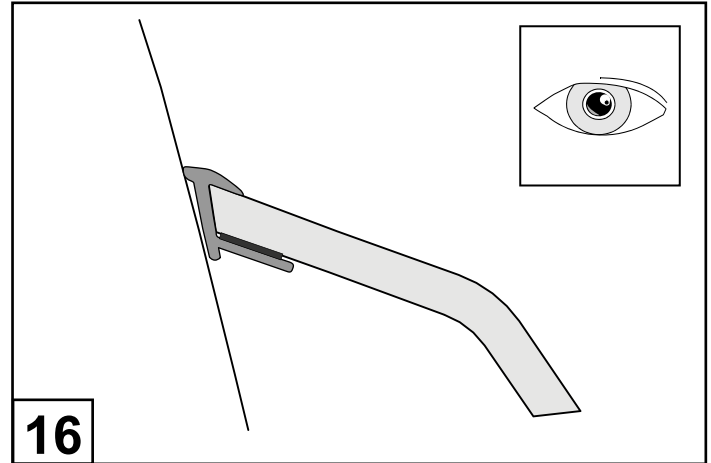
**14**

Using 4x previously removed scrivets and 1x hex nut, reinstall the front mudflap and garnish as shown.  
 Note: Ensure that the garnish adheres properly to the vehicle tub.



**15**

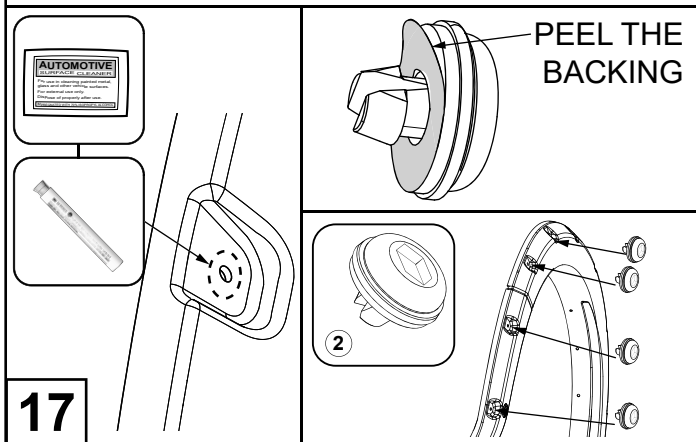
Cut off the tab located on the back of the mudflap. Place mudflap on the Fender Flare (1) and attach using 5x previously removed scrivets at the bottom of the mudflap. At the second top hole of the mudflap, use the retained torx screw from step 3. Use 1x screw (5) on the top most hole of the mudflap to complete its installation.



**16**

Ensure the Extrusion is firmly applied and flush with the vehicle.

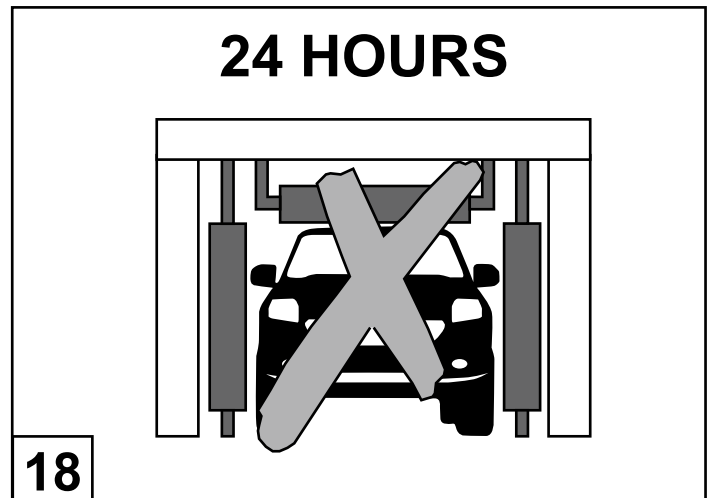
## FOR BOLT-ON FENDER FLARES



**17**

Prime the Bolt Cap areas around the Flare. Peel the backing tape from the Bolt Cap. Firmly insert a Bolt Cap in each fender flare recess hole. Repeat this step on every fender flare.  
 Note: Insert bolt cap to fender flare before installing fender flares to vehicle.

## 24 HOURS



**18**

Avoid agitation to the fitted Fender Flares, for example an automatic car wash or off road activity for at least 24 hours after fitting to ensure the Extrusion adhesive cures completely.